

Technical Information

Optal A 1715



Type of adhesive	adhesive on basis of synthetic resin	
Field of application	Labelling labelling of plastics such as PVC, PS, PET labelling of metals, mostly overlap glueing In both cases please test the final bond strength thoroughly before permanent use.	
Product specifications	Test method	
Viscosity	55.000 \pm 15.000 mPa.s	Brookfield RVT, 7/20/25
pH-value	5,5 \pm 1,0	DIN 53785
Product properties	Optal A 1715 is a glue for labelling which has a high wet tack and a relatively fast setting time. The glue is suitable for sticking labels onto cold and warm container surfaces.	
Processing		
Application	fully automatical labelling machines working with rotation- or straight feed principle	
Dilution	Optal A 1715 is ready for use and should not be diluted.	
Cleaning	Uncured adhesive residues can easily be removed with water. Wetting agents accelerate the cleaning process.	
Disposal	see Safety Data Sheet	
Security advices	see Safety Data Sheet	
Shelf life	6 months in closed original packaging	
Storage conditions	optimum storage temperature: 15 - 25 °C, protect from frost. After use close packaging thoroughly.	

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.
Düsseldorf, November 2000

